

# Unistat® 830

Heating and cooling a Radleys 10-litre jacketed reactor

# Requirement

The graphic shows the performance of Unistat 830 working to heat and cool a 10-litre glass reactor between 20 °C to 100 °C and back to 20 °C.

### Method

The Unistat and reactor are connected using two 1.5-metre insulated metal hoses. The reactor is filled with 7.5 litre of "M90.055.03", a Huber supplied silicon based HTF.

# Results

The Unistat ramps the process through 80 K (20 °C to 100 °C) in approximately 39 minutes. The cooling cycle back to 20 °C takes approximately 38 minutes. In both cases the control is exact with minimal over shoot.

# Setup details

Heating power:

Unistat® 830 & Radleys reactor

Temperature range: -85...200 °C 3.8 kW @ 100 °C Cooling power: 3.6 kW @ 0 °C

3 kW

2x1.5 m; M30x1.5 Hoses:

(#6386)

HTF: DW-Therm (#6479) 10-litre jacketed glass Reactor:

reactor

7.5 litre M90.055.03 Reactor contents:

(#6259)

Reactor stirrer speed: 80 rpm Control: process



