

# Unistat<sup>®</sup> 925w

## Heating a Buchi Glas Uster CR252 GLSS reactor filled with water to 100 °C (12 kW heater)

## Requirement

This case study examines the tightness and speed of control when a Unistat 925w is used with a Buchi Glas Uster CR252 reactor filled with 200 litre of water.

#### Method

The Unistat and reactor are connected using two 2-metre insulated metal hoses. The reactor is filled with 200 litre of water.

### Results

It can be seen that the heat up curve is linear for almost the entire process before reaching and stabilising exactly at the set-point of 100 °C.

# Setup details

Temperature range: –90...200 °C 16 kW @ 200...-20 °C Cooling power: 15 kW @ -40 °C 13,5 kW @ -60 °C 12 kW Heating power: Hoses: M38x1,5; 2\*2 m HTF: DW-Therm Reactor: Buchi Glas Uster CR252 250-litre insulated jacketed reactor Reactor content: 200 litre water Reactor stirrer speed: 90 rpm Control: Process 

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## Heat up curve with 12 kW heating power

