



# Ministat® 125-cc®-NR

Ministat® 125-cc®-NR controlling Syrris Atlas 0,5 litre reactor

#### Requirement

This case study demonstrates the closeness of the temperature control and the minimum process temperature achievable in the process mass.

#### Method

The 0,5 litre Syrris Atlas reactor was connected to the Ministat 125-cc-NR using two M16x1 1-meter flexible hoses. The thermofluid used in the system was Ethanol. "Process" control was carried out via a Pt100 sensor located in the process mass. Stirrer speed was set to 400 rpm.

### Setup details

Temperature range: -25°C...+150°C Cooling power: 0.30 kW @ +20°C

0.21 kW @ 0°C 0.05 kW @ -20°C

Heating power: 1.0 kW Hoses: M16x1; 2\* 1 m

Thermofluid: Ethanol

Reactor: Syrris Atlas 0,5 litre

reactor

Reactor content: 380 ml Ethanol Stirrer speed: 400 rpm Control: process

## Results

This case study demonstrate the temperature control possibilities of the Ministat 125-cc-NR in combination with the Syrris reactor. Once stable at +20°C under "Process" control, a set-point of -25°C is entered. The Ministat cools the reactor down to the minimum achievable process

temperature of -9°C. In the next step a rapid heat-up time of less than 25 minutes from -9°C to +20°C can be seen. The temperature controller stabilize the process temperature fast and accurate.

